

# SUPERFAST STEEL-STICK

## Product Description

Superfast Steel-Stick Epoxy Putty is a fast-setting, industrial-strength polymer compound that enables permanent repairs to anything made of steel or other metals. It also bonds to wood, glass, masonry, and many plastics.



Each handy stick contains pre-measured portions of activator and base throughout – no measuring or mixing tools are necessary. As the epoxy is mixed, the two contrasting colours blend into one colour to indicate complete mixing. The consistency eliminates

drips and runs, facilitates adhesion to the substrate, and allows the material to be shaped and formed as needed before curing begins. Superfast Steel-Stick cures to a dark grey metallic colour. Once cured, it can be tapped, drilled, screwed, sawed, machined, ground, filed, or painted, and does not rust.

Suitable for interior or exterior use, it is resistant to water, chemicals, and temperature extremes. Superfast Steel-Stick contains no solvents or VOC's. It's non-flammable and releases no noxious fumes. It won't shrink or pull away. The unused portion stays fresh for future use when saved in its original package.

Superfast Steel-Stick has a work life of approximately 3 minutes. Within 5-10 minutes it will harden and form a cohesive bond. After 1 hour, the system can be put back into service.

## Performance Data\*

MINIMUM SHELF LIFE (months @ 24°C.)	24
HARDNESS, SHORE D (full cure, 24 hrs.)	80
LAP SHEAR TENSILE STRENGTH (MPa)	
On Steel	6.2
COMPRESSIVE STRENGTH (MPa)	83
DENSITY (gm/cm <sup>3</sup> , lb/gal)	2.2, 18.5
SHRINKAGE (%)	<1
NON-VOLATILE CONTENT (%)	100
ELECTRICAL RESISTANCE (megohms)	30,000
DIELECTRIC STRENGTH (volts/mil)	300
UPPER TEMPERATURE LIMIT	
Continuous (°C)	120
Intermittent (°C)	150
CHEMICAL RESISTANCE	
Resistant to hydrocarbons, ketones, alcohols, esters, halocarbons, aqueous salt solutions and dilute acids and bases.	

\*Typical properties: for information only; not for specification purposes.